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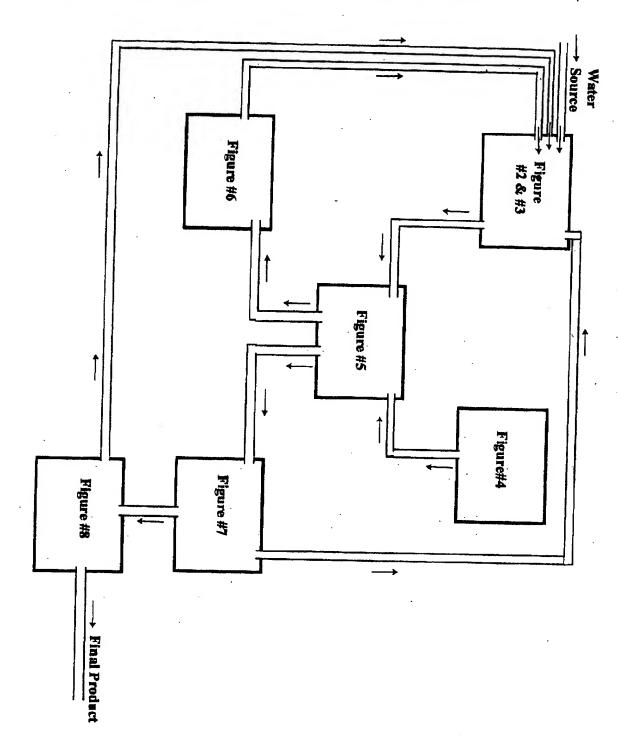


Figure #1
Flow Diagram
H904 Patent

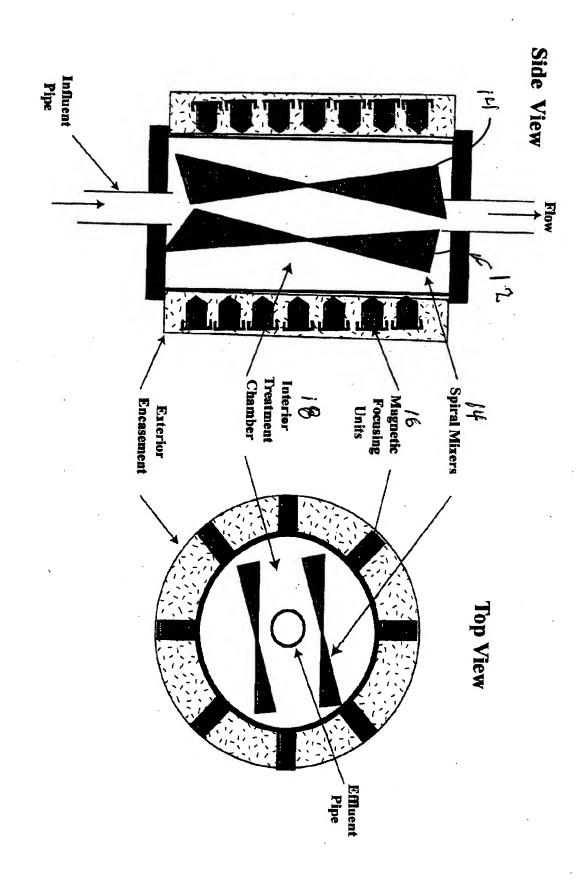


Figure #2

Magnetic Pretreatment Unit H9O4 Patent

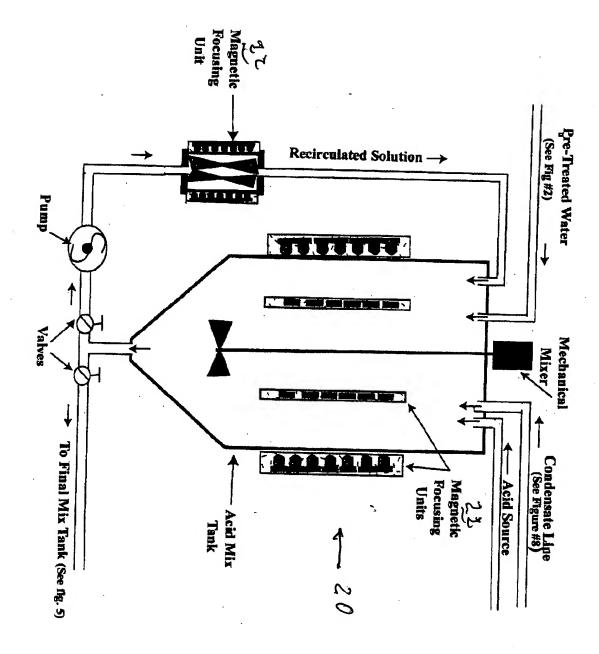
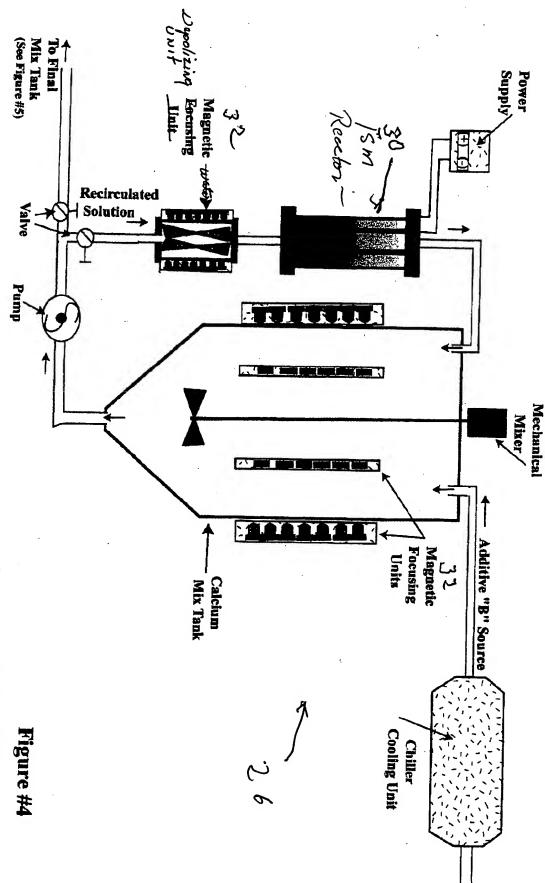


Figure #3
Acid Mixing Phase
H904 Patent



Calcium Mixing and Calcium +3
Manufacturing Phase
H9O4 Patent

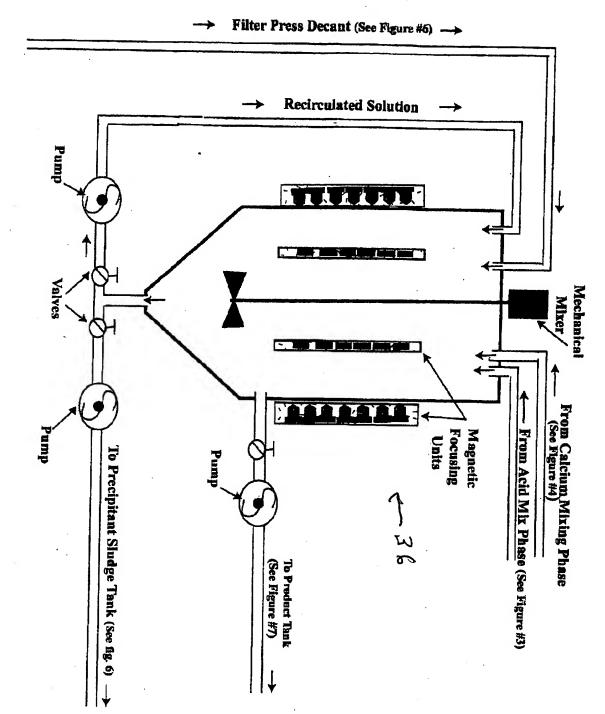
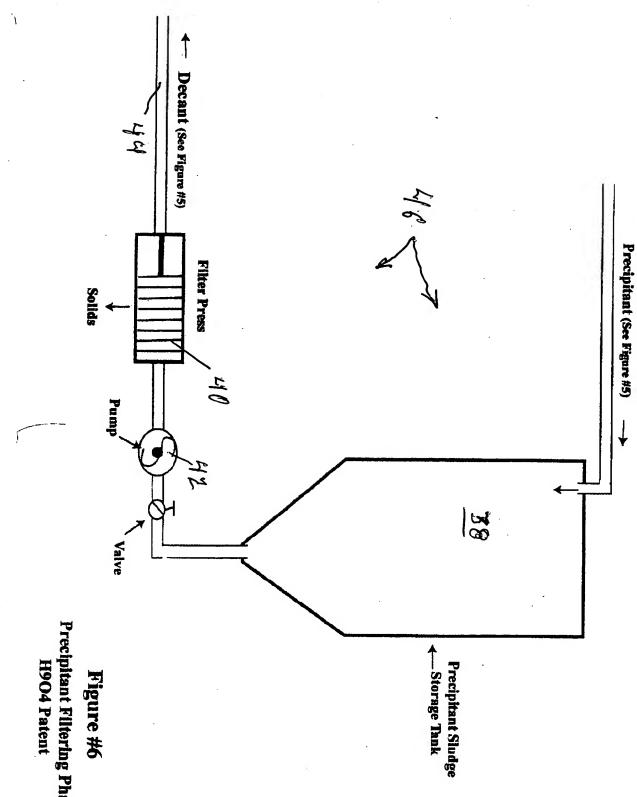
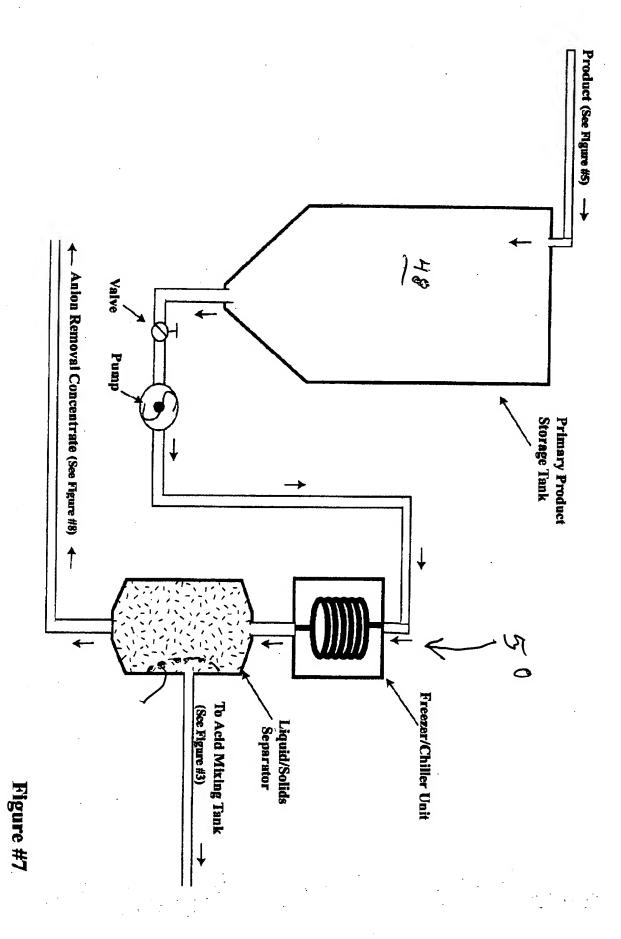


Figure #5

Final Mix Tank H904 Patent



Precipitant Filtering Phase



Secondary Anion Removal
Water Reducing Phase
H904 Patent

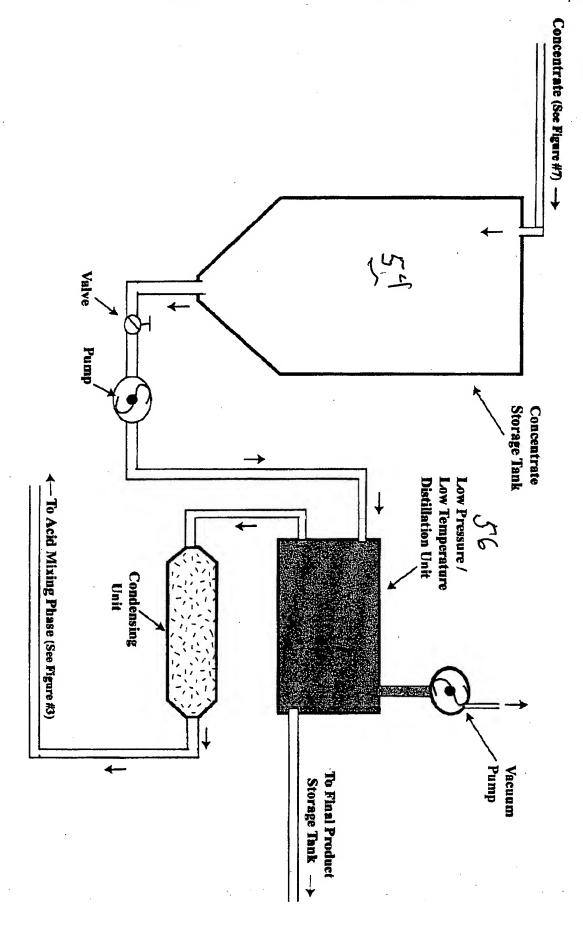


Figure #8
Final Water Removal Phase
H904 Patent

FIG. 9

- 1. AGITATE WATER TO REDUCE WATER CLUSTERS
- 2. ADD IN SULFURIC ACID PROVIDING SOLUTION A
- 3 PREPARE CA++ SOLUTION AND CONVERT CA++ TO CA+++
 PROVIDING SOLUTION B
- 4 ADD SOLUTION B TO SOLUTION A
- 5. ADD SURFACTANT TO PROMOTE PRECIPITATION
- 6. SETTLE AND FILTER OUT PRECIPITATED CA SULFATE
- 7. FREEZE TO SLUSH AND FILTER OUT ICE PROVIDING LIQUID
- 8 DISTIL OFF FREE WATER FROM LIQUID LEAVING H₉O₄+